Luting silica-based ceramics with PermaFlo® DC

(feldspathic porcelain, leucite-reinforced ceramic, lithium disilicate, and lithium silicate)



1. Clean preparation, rinse, and dry

We recommend Consepsis® Scrub and STARbrush® to clean, disinfect, and remove residual temporary cement.

2. Apply Ultradent® Porcelain Etch to prosthesis

Etch for 90 seconds, rinse, and dry. Lithium disilicate requires the same etching times as porcelain when using 9% hydrofluoric acid.*





3. Apply phosphoric acid (Ultra-Etch®) to prosthesis

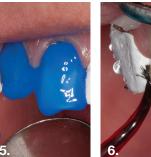
Clean for 5 seconds to remove porcelain salts and debris formed by hydrofluoric acid etching. Rinse and air dry. This step is recommended for glass-ceramic restorations but NOT for zirconia restorations, as phosphoric acid reduces bond strengths to zirconia.





4. Apply a puddle coat of silane to prosthesis

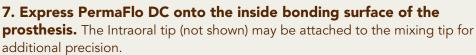
Let sit for 1 minute, dry, and set prosthesis aside. Do not rinse.





- **5. Apply Ultra-Etch to preparation** Etch for 20 seconds. Rinse thoroughly and leave damp.
- **6.** Apply a puddle coat of Peak® Universal Bond to preparation Using the Inspiral® Brush tip, gently agitate the surface for 10 seconds. Thin/dry for 10 seconds using full air pressure. Preparation should appear shiny. Light cure with VALO® for 10 seconds.



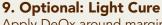






8. Carefully position and seat the restoration.

Working time is approximately 2.5 minutes. Set time is 5-8 minutes.



Apply DeOx around margins to prevent oxygen-inhibited layer, and light cure for 10 seconds with VALO.





10. Remove excess cement

Use a carbide finishing bur or fine diamond bur to remove cement. Touch up with polishers, finishing strips, and floss. Final restoration is complete.

NOTE: For cementing veneer restorations, Ultradent recommends PermaShade™ LC, a light-cured luting resin that features low shade shift and is used exclusively for veneers.